

Reynders _ Label Printing



creativity and innovation for self-adhesive labels



timeline

1956



M. Emile Reynders, founder

1970



ZELFKLEVENDE ETIKETTEN
E. REYNDERS
Kontichsesteenweg 14 - 2630 Aartselaar - T. 031/87 83 66

1983



Reynders Etiketten

1991



Reynders Pharmaceutical Labels

1996



Reynders Etiquettes Cosmétiques



timeline

1998



Reynders Etiketten extended

2001

2002

2003



Reynders Security & Specialty

2006

2008



Reynders Etiketten Polska



Reynders Pharmaceutical Labels extended



Reynders Etiquettes France



Reynders Label Printing India




 Reynders Etiketten




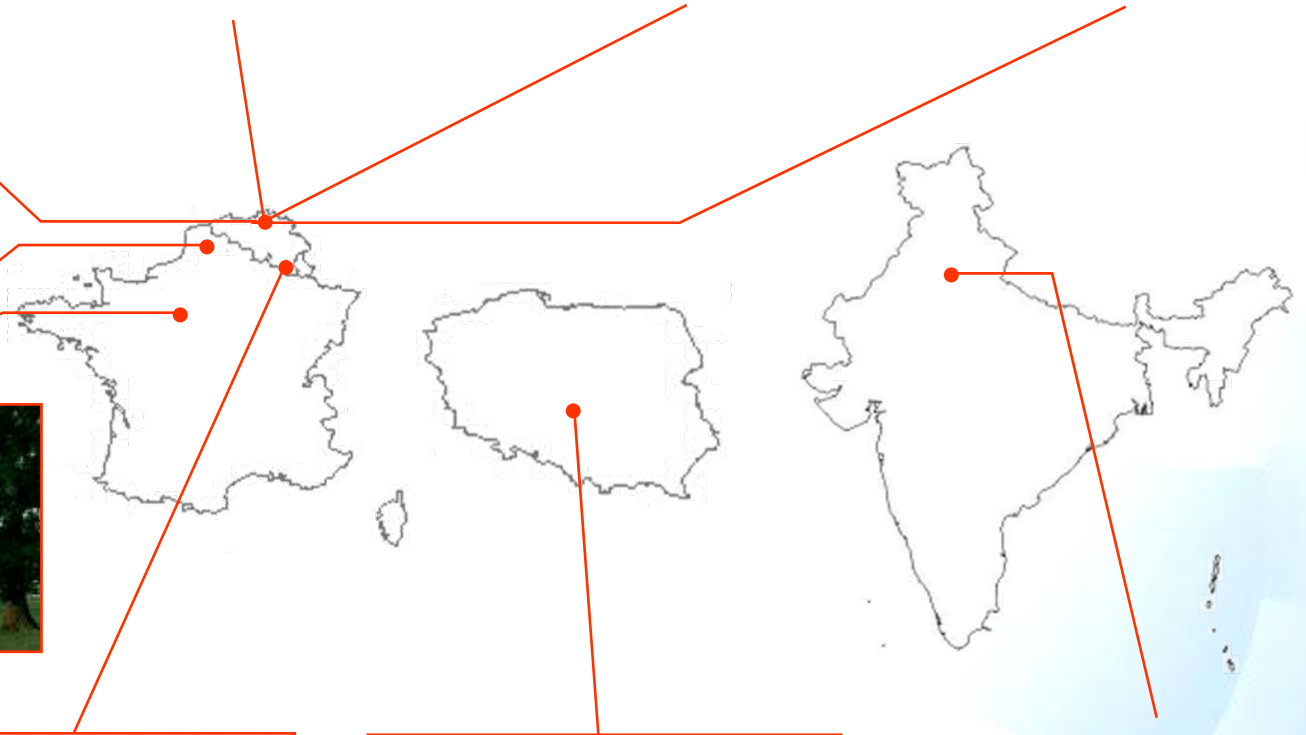
 Reynders Pharmaceutical Labels



 Reynders Security & Specialty




 Reynders Logistics




 Reynders Etiquettes France




 Reynders Etiquettes Cosmétiques



 Reynders Etiketten Polska



 Reynders Label Printing India



corporate structure

board of directors

Paul Reynders

Jacques Reynders

Marc Reynders

Mark Raats

management

Paul Reynders

Jacques Reynders

Marc Reynders

Mark Raats

Christophe Bosschaert

Werner Serwy

Kristof Vandembroucke

support team on group level

Purchasing

Prepress

Human Resources

Marketing

Training

Calculation

Q.A.

IT

R&D



personnel 1991 – today

1991



53

1995



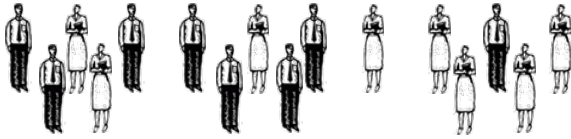
88

1999



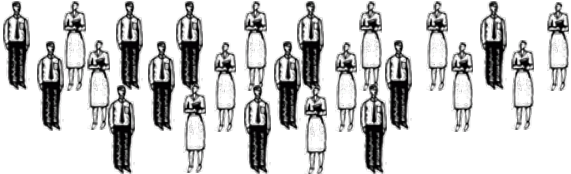
133

2002



173

2005

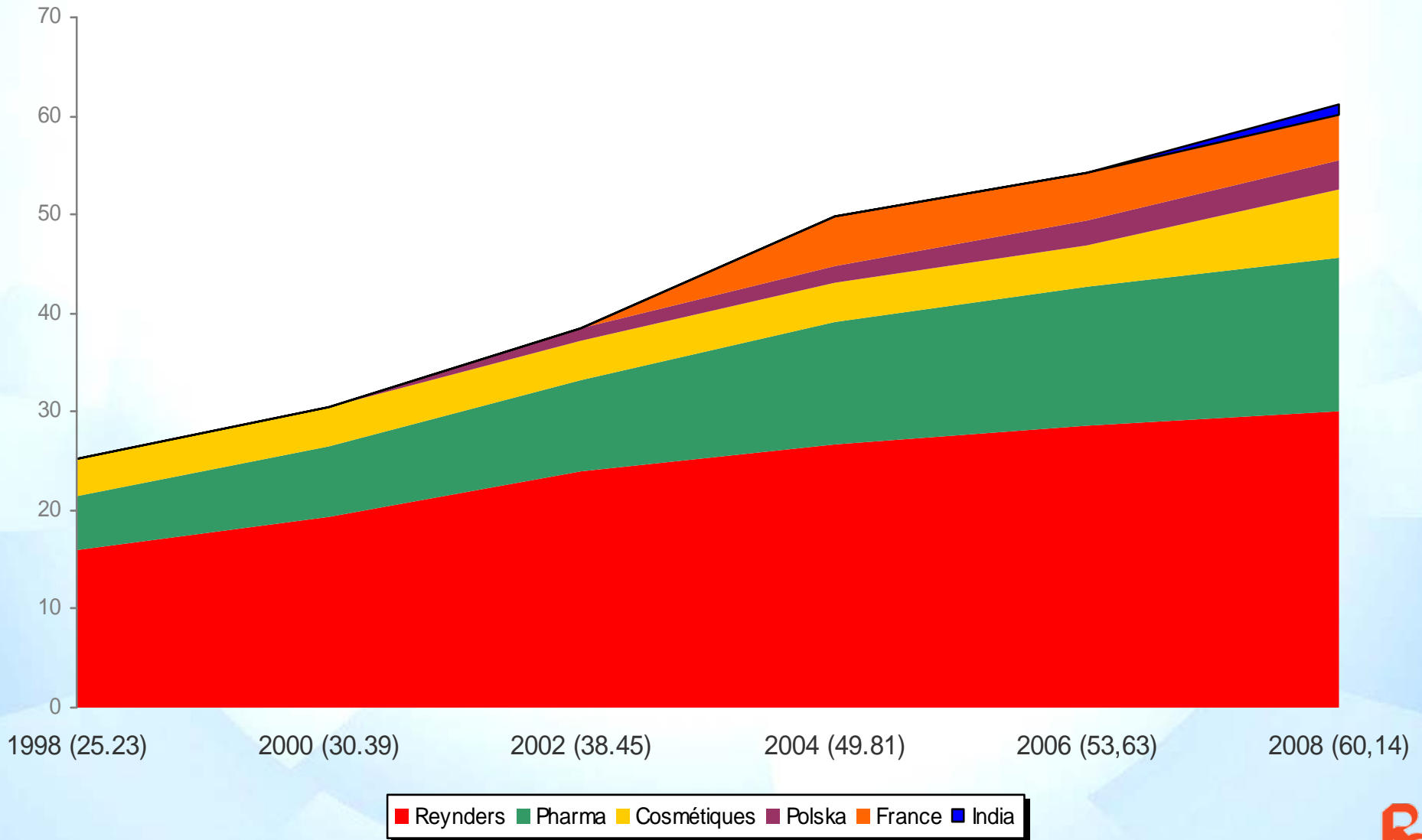


258

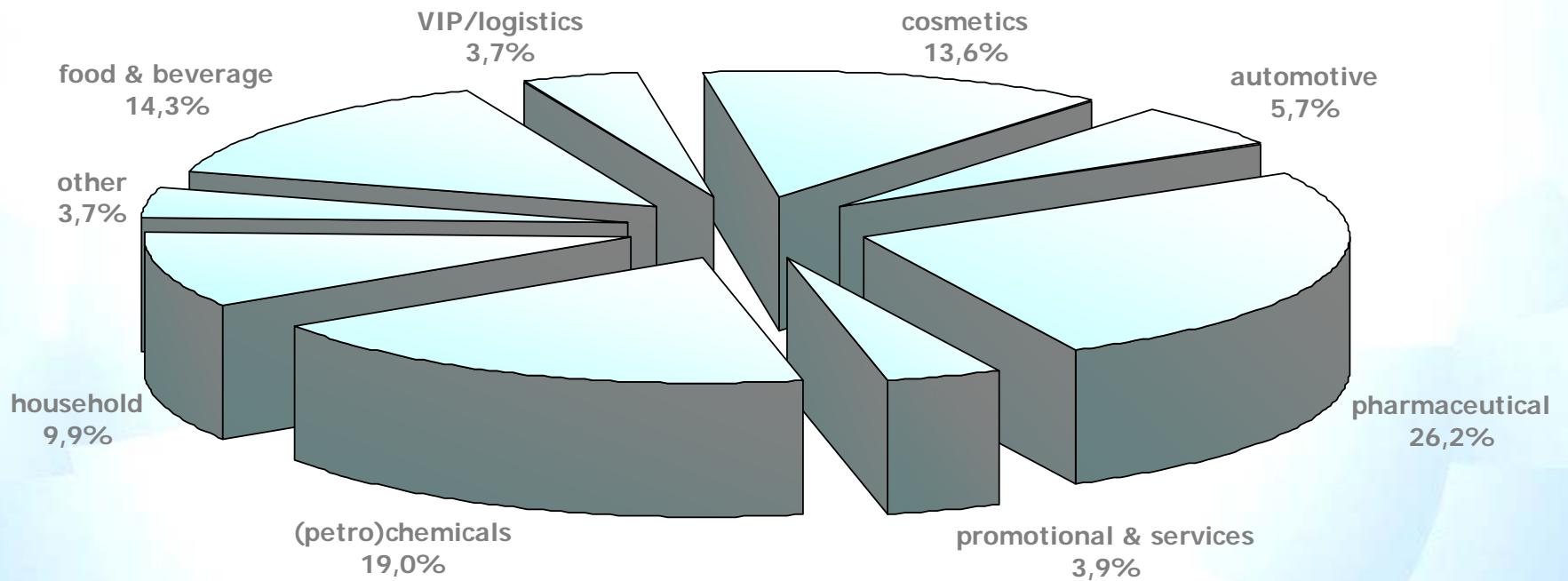
Today



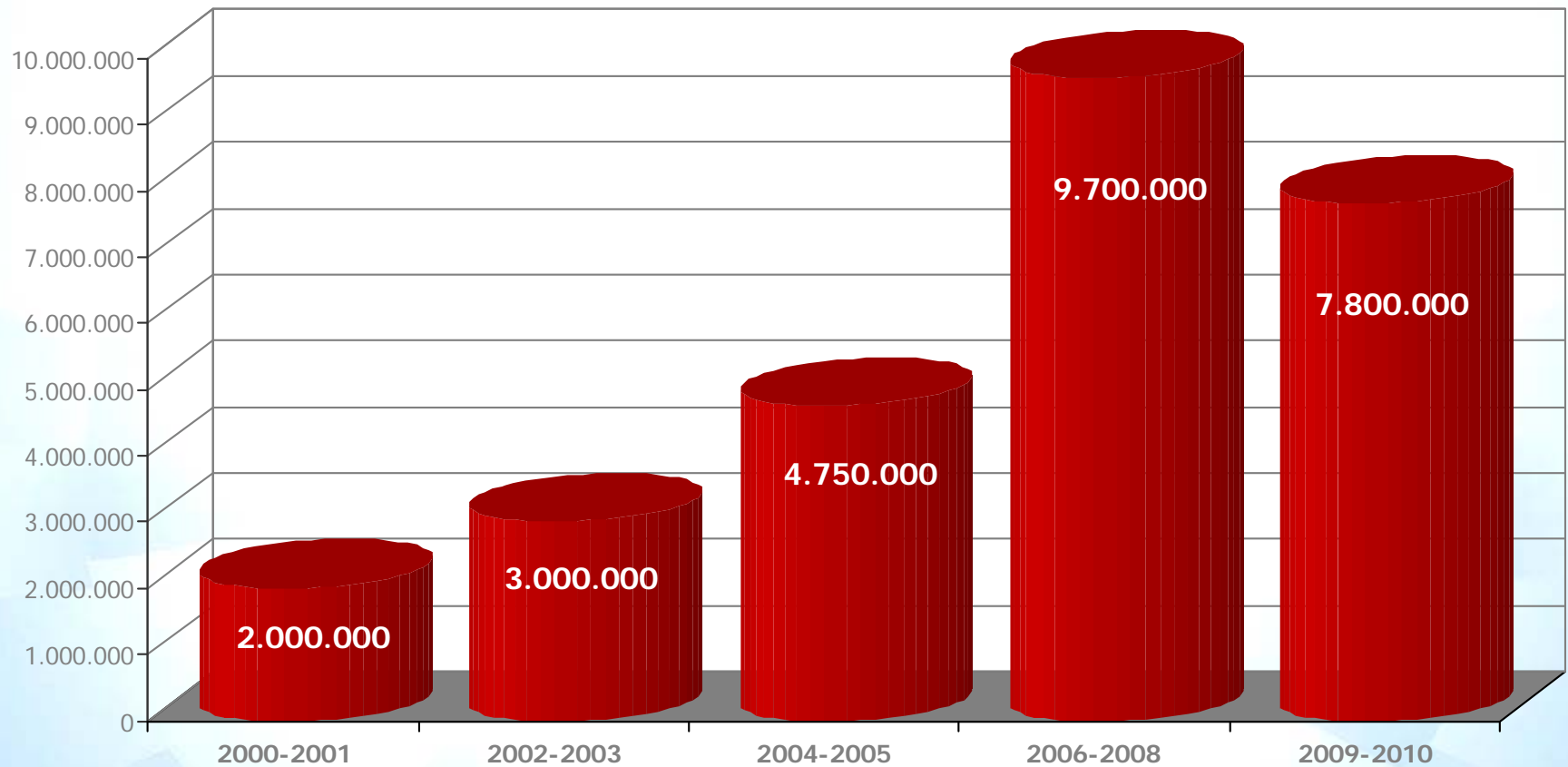
turnover 1997-2008 (in mio €)



turnover by sector



investments 2000-2010 (in €)



major product groups

- self-adhesive labels on rolls



- special labels and constructions



- continuous printing on rolls



- self-adhesive labels in sheets

your personal advisors



- **Multilingual team** internal/external sales
- **Perfect knowledge** of the product range
- **Monitoring** of specific markets



- Continuous **follow-up** of job files
 - **Information** & advice
 - **Personalised** service & attention
-
- Documents in the customer's language



ICT – information & communication technology

- **centralised** internal ICT department
- **standardised** mainframe software
- **integrated** in-house developments
- **identical platform for all companies**
 - all **information available** for **all personnel** in every plant
 - **uniformity** of information
 - **speed & accuracy** of communication throughout the group
- **increased synergy** between supplier, Reynders and customer



prepress

integrated design studio



- 8 workstations for label design
- all Mac and PC converting software/hardware
- communication via ISDN and EDI
- matched color proofing [Sherpa]

plate making facilities

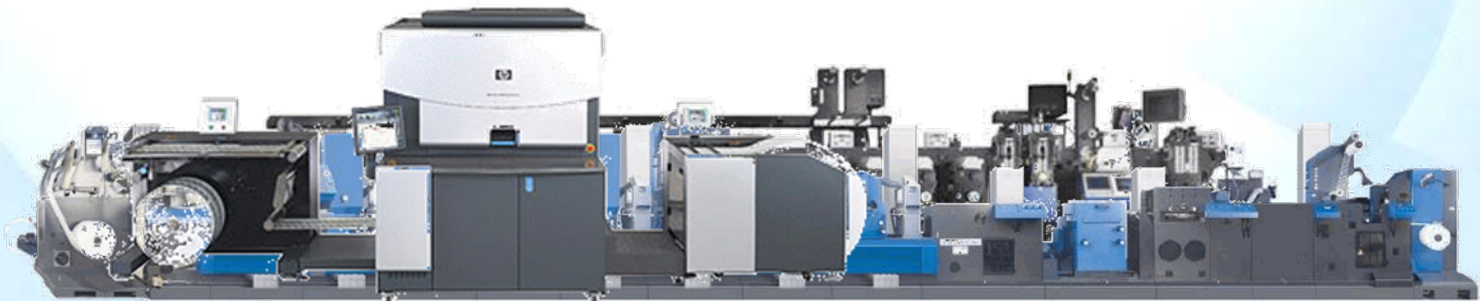


- water based for letterpress
- thermal flexography & letterpress
- offset plates – direct to plate
- screens for screen print



printing techniques & presses

flexography	39 printing presses
letterpress	12 printing presses
offset	3 printing presses [combination]
digital printing	6 printing presses [all techniques]
screen print	available on 7 presses
blank labels	2 custom made presses
hot foil/cold foil	online on several presses
labelshop	thermal transfer with OCR



total : > 400 printing stations



inspection equipment

- 29 automated reel to reel inspection machines with integrated **electronic image control**
- 13 machines equipped full **camera controlled** inspection
- **numbering** : incremented or at random
 - 32 units for inline numbering
 - 7 units for offline numbering
- **inline VIP** : text – images – barcodes



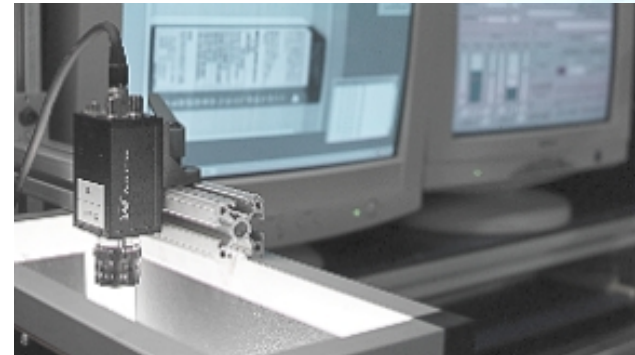
quality assurance

standard procedures

- authorised **line release** for each order
- testing of all **specifications** at production start
- authorised release of **pre-production** samples
- **testing** of all specifications throughout the production
- **quality check** of all labels prior to shipping

on demand

- statistical sampling control: **ISO 2859**
- quality check by **camera control**
- **control sheet** with production data



certificates

Reynders Etiketten

ISO 9001 certified since May 1995

ISO 14001 since December 2003

BRC/IOP since May 2009



Reynders Pharmaceutical Labels

ISO 9001 certified since May 1995

ISO 14001 since December 2003

GMP-procedures throughout the production



Reynders Etiquettes Cosmétiques

ISO 9001 certified since May 1996



Reynders Etiquettes France

ISO 9001:2000 certified since October 2003



Reynders Etiquettes Polska

ISO 9001:2000 certified since March 2009



Reynders Label Printing India

implementing GMP – working towards ISO 9001



we are proud to print labels for...



... and more than 1500 other companies





www.reynders.com